

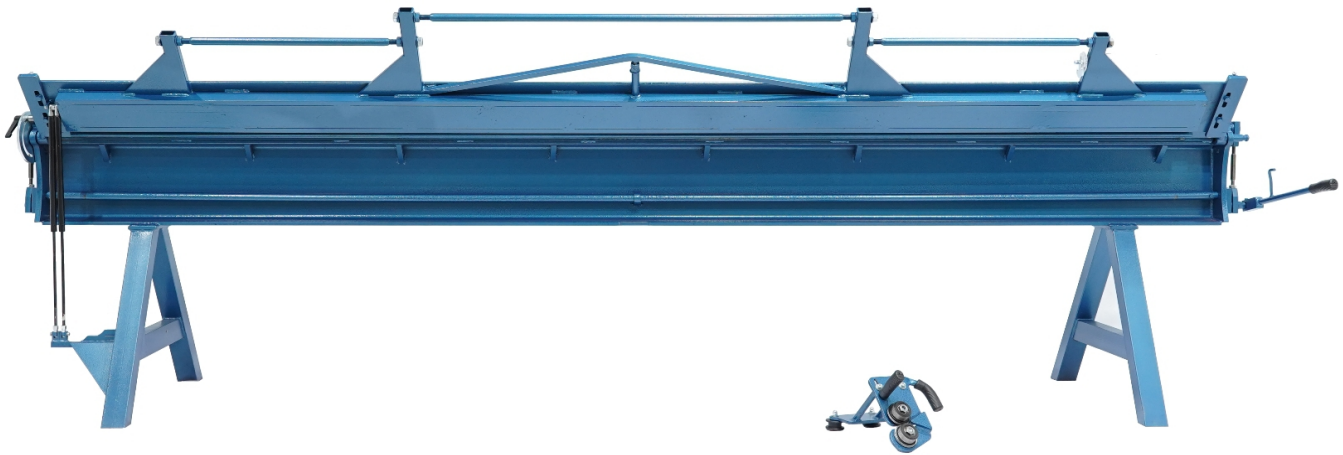
## Bending machine model ZGR 4000/0,7

### Standard Equipment Included:

- Rear frame supporting the metal sheet (detachable).
- Front bumpers designed for efficient serial cutting of sheet metal.
- Protractor allows accurate sheet metal bending.
- Bending angle limiter with a wide setting range, guarantees repeatability with serial sheet bending.
- Gas cylinders supporting the lifting of the bending beam and the upper beam.

### Technical Specifications

Working length	4140 mm
Max Sheet thickness:	
- Steel (do 400 N / mm <sup>2</sup> )	0,7 mm
- Aluminum	1,2 mm
Bending beam thickness	19 mm
Folding angle	0 ° - 145 ° - 180°
Opening the upper beam	70 mm
Dimensions-Length/Width/Height(mm)	4320/910/1150
Weight	800 kg



### Advantages of the machine:

- Manual sheet metal bending machines with a length of 4 meters are ideal for working with very long flashings.
- Strong all-steel construction of the sheet bending machine ensures long life and precise work over many years.
- Traditional beam connection system with turnbuckles that can be adjusted.
- The structure made entirely of steel guarantees stable operation and trouble-free operation of the machine.
- Pressure and bending beam made in one milling process from full material which ensures proper and accuracy in the work of the bending machine.
- Eccentric clamp (the clamping force can be adjusted depending on the thickness of the sheet).
- All components are made by us on CNC numerical machines, which translates into a long life of the bending machine.