

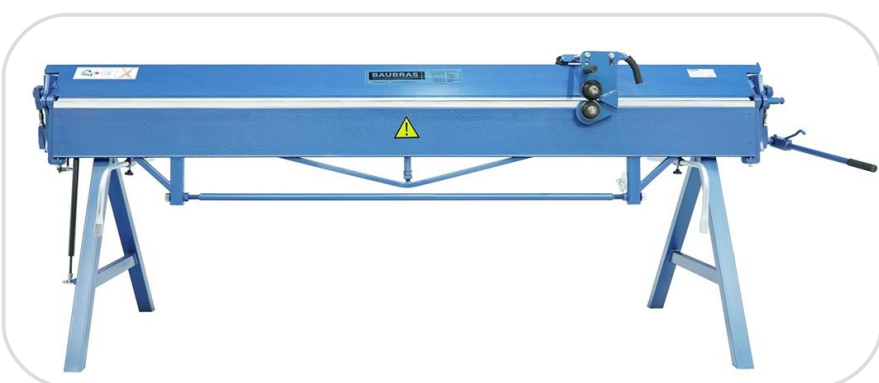
## Bending machine model ZGR 2500/1,2

### Standard Equipment Included:

- Rear frame supporting the metal sheet (detachable).
- Front bumpers designed for efficient serial cutting of sheet metal.
- Protractor allows accurate sheet metal bending.
- Bending angle limiter with a wide setting range, guarantees repeatability with serial sheet bending.
- Gas cylinders supporting the lifting of the bending beam and the upper beam.

### Technical Specifications

Working length	2640 mm
Max Sheet thickness:	
- Steel (do 400 N / mm <sup>2</sup> )	1,2 mm
- Aluminum	1,7 mm
Bending beam thickness	24 mm
Folding angle	0 ° - 145 ° - 180°
Opening the upper beam	70 mm
Dimensions-Length/Width/Height(mm)	2910/910/1090
Weight	350 kg



### Advantages of the machine:

- The bending machine is intended for all roofing and flashings, they are also used for ventilation.
- Durable, fully steel construction ensures accurate bending.
- Raising the upper beam to 120mm enables bending of larger flashings.
- Lever - handle closing the pressure beam with the possibility of blocking 5mm of clearance - located on the right side.
- Adjustment of the bending strip ensures straight bending over the entire length of sheets of various hardness and flexibility.
- All components of the sheet bending machine are made on CNC machines.
- Pressure and bending beam made in one milling process from full material which ensures adequate accuracy in the work of the bending machine.

